






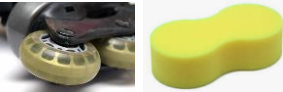





Summary of Basic Mechanical Properties of Polymers

Material	Price (€/kg)	ρ (kg/m^3)	E (GPa)	σ_e (MPa)	Elongation (%)	Max Service Temp. (°C)	Applications	Other info
Thermoplastics								
Nylon	3,6	1130	2,9	70	30-100	110-140		Nylon is the generic name given to the polyamide family.
PP (Polypropylene)	1,3	900	1,2	30	100-600	105		Great resistance to salt water and sun. The most used polymer for consumer products.
PE (Polyethylene)	1,4	950	0,75	24	200-800	100		There are high, medium and low density (HDPE, MDPE, LDPE).
PMMA (acrylic)	2,1	1200	3	63	2-10	50		It's the thermoplastic that resembles glass the most.
ABS	2,0	1100	2	19-50	2-100	70		Good dimensional stability.
PVC	1,1	1450	3	35-52	12-80	65		Along with PP it's one of the cheapest and most versatile thermoplastics reason why it's also one of the most widely used.
PC (Polycarbonate)	3,7	1200	2,2	65	70-150	100-140		It's one of the engineering thermoplastics meaning it has better mechanical properties than the others.
Teflon	11,5	2200	0,5	20	260	200-400		Low friction, hydrophobic, chemically and thermally stable.

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PET (thermoplastic polyester)	1,6	1350	3	60	67-90	30-300		Good resistance to water. Transparent.
PU (Polyurethane)	4,5	1150	1,6	45	60-500	65-80		Also exists in elastomeric and thermosetting version. Can be easily turned into foam to make good thermal insulators.
Thermosetting								
PF (Phenolic resins)	1,3	1300	3,5	39	2	215	Electrical components, or subject to high temperatures such as glues.	
Epoxy	2,6	1100-1400	2,5	36-71	2-10	140-180	Widely used as matrix for composite materials.	Good mechanical, adhesive and electrical properties. Good heat and chemical stability.
Polyester resin	1,8	1000-1400	3	35	2,5	130-150		
Elastomers								
Neoprene	4,5	1240	0,00 1	3,5-25	100-800	105		Good thermal insulator, chemical stability and resistance to water and sun.
Natural rubber	3,2	920	0,00 2	25	500-800	70-110		More than 50% of all elastomers made derive from natural rubber.
Silicone rubber	8,5	1300-1800	0,01	3	80-300	230-290		Good insulators and chemical stability.

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